

Model : SP-1

Components List



SHIPPING DATA:

Box 1
Dimensions: 27" x 11.5" x 15.5"
Weight: 53lbs. (24 Kg.)

SP-1 Serial #	Checked By/Date
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Instructions Manual

50-7117 : Aluminum 5554 1.2mm / 0.047 in - 2kg



1 ea.

Included Parts

Torches and Cables

82-7025 : Torch Blue (9 ft.)
w/ Contact Tip 1.0 mm / 0.040 in



1 ea.

82-7014 : Stick / MMA Cable (10 ft.)



1 ea.

82-7018 : Ground Cable (10 ft.)



1 ea.

82-7001 : Gas Regulator



1 ea.

90-0610 : Handle



1 ea.

Hardware and Spare Tips

Consumable Kit : SA-0571

50-7112 : Contact Tip for Aluminum
Wire 1.2 mm / 0.045"



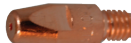
50-7003 : Contact Tip for Steel
Wire 0.8 mm / 0.030"



50-7251 : Gas Diffuser M8 for Plus 25 Torch



50-7113 : Contact Tip for Aluminum
Wire 0.8 mm / 0.030"



50-7004 : Contact Tip for Steel
Wire 1.0 mm / 0.040"



83-5073 : Brass Inlet Guide D.2X5 L=69mm



50-7118 : Wire Feed Roller -
for Aluminum 1.0 - 1.2 mm /
0.040 - 0.045 in



2 ea.

Hardware Kit



83-5092 : O-ring, for Wire Wheel



1 ea.

Optional Parts

82-7016 : Torch Green (9 ft.)



82-7015 : Torch Orange (9 ft.)



82-7017 : TIG Torch (13 ft.)



82-7019 : TIG Torch Connector Adapt.



Model : SP-1

Components List

Parts and Consumables

Steel & Silicon Bronze (Green & Orange) Torch

50-7002 : Blue Liner 0.6 - 0.9 mm



50-7011 : Nozzle for Plus 15 Torch



50-7207 : Wire Feed Roller - for Steel
0.6 - 0.8 mm / 0.023 - 0.030 in

50-7209 : Wire Feed Roller - for Steel
0.8 - 1.0 mm / 0.030 - 0.040 in



50-7015 : Torch Neck for Plus 15
(Included 50-7152 : Gas Diffuser Spring)



50-7006 : Contact Tip 0.6 mm / 0.023 in

50-7008 : Contact Tip 0.8 mm / 0.030 in

50-7010 : Contact Tip 1.0 mm / 0.040 in



50-7151 : Gas Diffuser for 1.4 Plus 15 Torch
(Spring 50-7152 NOT Included)

50-7152 : Gas
Diffuser Spring



Aluminum (Blue) Torch

50-7001 : Graphite Liner 1 - 1.2 mm



50-7114 : Nozzle for Plus 25 Torch



50-7109 : Wire Feed Roller - for Aluminum
0.8 - 1.0 mm / 0.030 - 0.040 in

50-7118 : Wire Feed Roller - for Aluminum
1.0 - 1.2 mm / 0.040 - 0.045 in



50-7025 : Torch Neck for Plus 25



50-7113 : Contact Tip for Aluminum Wire
0.8 mm / 0.030 in

50-7111 : Contact Tip for Aluminum Wire
1.0 mm / 0.040 in

50-7112 : Contact Tip for Aluminum Wire
1.2 mm / 0.047 in



50-7151 : Gas Diffuser

50-7024: Gas
Diffuser Spring



Available Wire

50-7108 : Aluminum
4043 0.8mm / 0.030 in - 2kg



50-7107 : Aluminum 5554
1.0mm / 0.040 in - 2kg



50-7115 : Aluminum 5356
1.0mm / 0.040 in - 2kg



50-7110 : Aluminum
4043 1.0mm / 0.040 in - 2kg

50-7117 : Aluminum
5554 1.2mm / 0.047 in - 2kg

50-7208 : Mild Steel
0.8mm / 0.030 in - 5kg



50-7038 : Silicon Bronze
0.8mm / 0.030 in - 2kg

